# SED TYPE SOLENOID OPERATED DIRECTIONAL VALVE

# SED Series (Wiring System: DIN Connector Type) Lower Power Solenoid Valve

40ℓ/min 16MPa



## **Features**

## **1** Low current, low power

The SED series magnetic switching valve's solenoid has significantly lower power consumption.

# ②Directly drivable by a programmable controller

Low-current operation means not only allows direct drive by a programmable controller (PC) output circuit, it also enables the use of a compact and simple control circuit.

## **3Little coil temperature rise**

Low power operation means there is little heat generated from the coil, which minimizes the effects of heat on mechanisms. Even with the AC solenoid, there is little chance of coil burnout.

## 4 Easy coil replacement

A DIN connector type coil enables one-touch coil replacement.

## 5 Global compliance (G01 size)

Meets overseas safety standards TÜV (CE marking). Can be used safely around the world.

## **Specifications**

	JIS Symbol	SED-G01-**-(G)R-**-40			
Operation Symbol		Maximum Flow Rate ℓ/min	Maximum Working Pressure MPa{kgf/cm²}		
A2X		30			
A3X					
НЗХ		40			
ЕЗХ			16 {163}		
C4		30			
C5		40			
C6		40			

Note) The maximum flow rate of each valve depends on the pressure. For details, see page E-36.

### Handling

- In order to realize the full benefits of the solenoid valve, configure piping so oil is constantly supplied to the T(DR) port.
- 2 Ensure that surge pressure in excess of the maximum allowable back pressure can be accidentally at the T port.
- 3 Note that the maximum flow rate is limited when used as a four-way valve, or by blocking ports for use as a two-way valve or oneway valve.
- 4 Always keep the operating fluid clean. Allowable contamination is class NAS12 or less.

- 5 When using petroleum type operating fluid, use JIS K 2213 Class 1 or Class 2, or equivalent.
- ©Use the SA series solenoid valve if using flame resistant operating fluid.
- Be sure to note the allowable pressure range of the coil being used.
- Maintaining a switching position under high pressure for a long period can cause abnormal operation due to hydraulic lockup. Contact your agent when you need to maintain a switching position for a long period.
- When using a detent type (E3X), provide constant energization when secure maintenance of the switching position is required.
- 10 Note that manual pin operating pressure changes in accordance with tank line back pressure.
- ill you select the DC solenoid (D2 power model), reverse surge voltage occurs because there is no diode mounted in the DIN connector.

Therefore, install solenoid valves to protect against current back surge on both ends of the coil in the output circuit of the programmable controller (PC) if directly operating the solenoid valves. (Recommended diode: Hitachi V07J or equivalent)

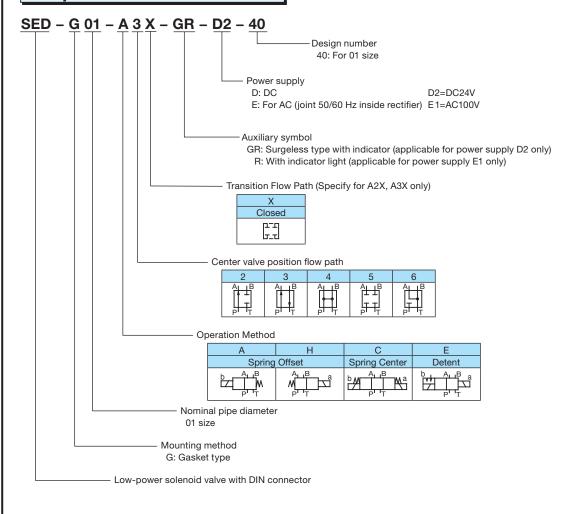
#### Solenoid Assembly Specifications

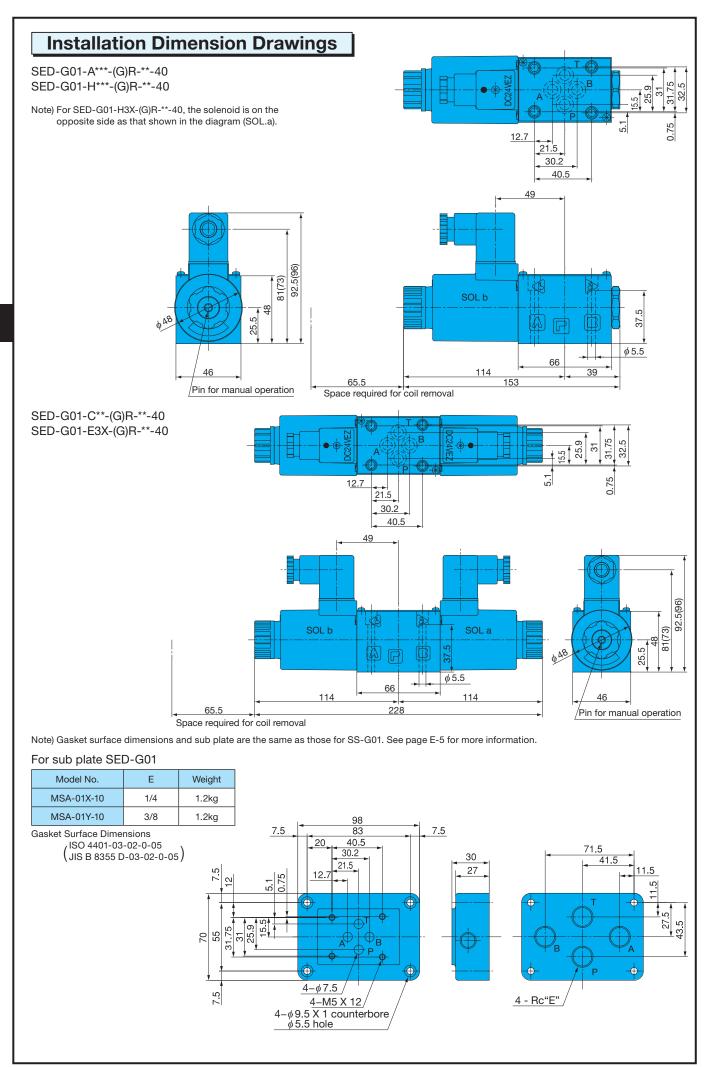
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Power Supply	Power		Frequency	For SED-G01							
Sole	Power Supply Voltage (V) Type		(Hz)	Solenoid Coil Type	Holding Current (A)	Holding Power (W)	Allowable Voltage Range (V)				
rectifier	the rediffer type AC	AC L	50	1	F1 A0100		50	EED64-E1D	0.08	7.0	00 +- 100
Built-in	E1 AC100 60		60	EED04-EID	0.08	7.0	80 to 120				
DC	D2	DC24	_	EED64-D2D	0.2	4.8	21.6 to 26.4				

		SED-G01			
Sole	enoid Type	DC Solenoid Internal DC solenoid for rectifit			
		D2	E1		
Maximum Working Pressure	P, A, B Ports	16MPa{16	3kgf/cm²}		
Maximum Allowable T port		16MPa{163kgf/cm²}			
Changeover Fr	equency (per minute)	120			
Standard	Indicator light Surgeless	GR	R		
	Double Solenoid	2.2			
Weight (kg)	Single Solenoid	1.7			
	Dust Resistance/Water Resistance Rank	JIS C0920 IP65 (Dust-tight, Waterjet-proof)			
	Ambient Temperature	-20 to 50°C			
Operating Environment	Temperature Range	-20 to	70°C		
Livilonnent	Kinematic Viscosity Range Filtration	15 to 300mm²/s			
	Filtration	25 μm or less			
Bundled Accessories	Mounting bolt	Refer to page D-93 for bolt lengths for usage of M5 x 45 4-module valves.			
	Tightening Torque	5 to 7N·m {51 to 71kgf·cm}			

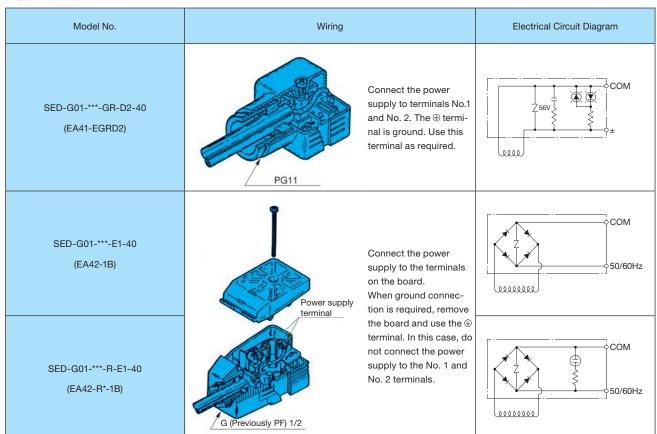
Note) For mounting bolts, use bolts of 12.9 strength classification or equivalent.







#### Connectors



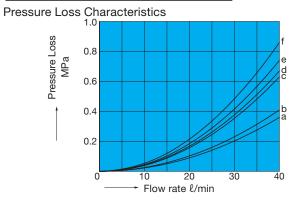
Symbols in parentheses indicate connector configuration.

Note) 1. Asterisks in the connector configuration and power supply symbols are fillers for the voltage symbol (1 or 2).

- 2. The connector cord diameter is  $\phi$  8 to  $\phi$  10. Anything outside this range causes water tightness to be lost.
- 3. The orientation of the connectors can be changed in 90° increments by changing the terminal block.
- 4. The cover cannot be removed unless the installation screws are removed.
- 5. Use M3 for round type and Y type solderless terminals.
- 6. Tighten the M3 screws that secure connectors and terminals to a torque of 0.3 to 0.5N·m (3.1 to 5.1kgf·cm).

## **Performance Curves**

## Differential Hydraulic Fluid Kinematic Viscosity 32mm²/s



Pump Type	Flow Path	P→A	P→B	A→T	В→Т	P→T
	A2X	d	f	-	-	-
	A3X	f	f	Ф	Ф	-
SED-G01	H3X	f	f	е	е	-
	E3X	С	С	е	е	-
	C4	b	b	b	b	d
	C5	е	е	d	d	-
	C6	f	f	а	а	-

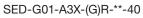
Pressure - Flow Volume Allowable Value

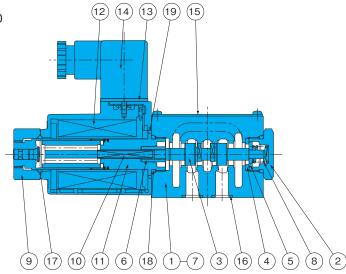
Pump Type		SED-G01		
Operation Example Operation Symbol	b A B A a			
A2X	_	D	D	
A3X	А	D	D	
НЗХ	А	D	D	
E3X	А	С	С	
C4	С	С	С	
C5	А	D	D	
C6	В	D	D	
	Flow rate 8/min 10-	A B C C 5 10 16		

Note) 1. The maximum flow rate is the value when a rated 90%V is applied following solenoid temperature rise and saturation. 2. The maximum flow rate is the allowable value of each port.

Pressure MPa

## **Cross-sectional Drawings**





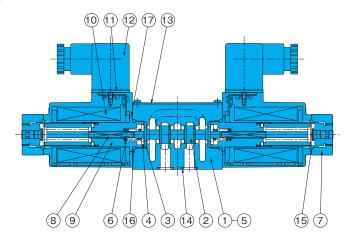
Part No.	Part Name	
1	Body	
2	Plug	
3	Spool	
4	Retainer A	
5	Retainer B	
6	Spring pin	
7	Spacer	
8	Spring A	
9	Nut	
10	Rod	
11	Solenoid guide	
12	Solenoid coil	
13	Packing	
14	Terminal box kit	
15	Nameplate	
16	O-ring	
17	O-ring	
18	O-ring	
19	O-ring	

List of Sealing Parts

Dout	Part Name	SED-G01			
Part No.		Part Number	Q'ty		
140.		Part Number	Single Solenoid	Double Solenoid	
17	O-ring	AS568-012(NBR-90)	4	4	
18	O-ring	NBR-70-1 P18	1	2	
19	O-ring	NBR-90 P18	2	2	
20	O-ring	S-25(NBR-70-1)	1	2	

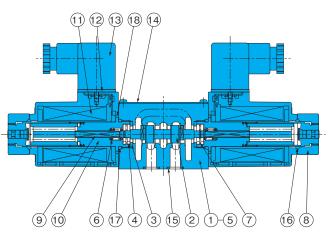
Note) The materials and hardness of the O-ring conforms with JIS B2401.

SED-G01-C\*-(G)R-\*\*-40



Part No.	Part Name
1	Body
2	Spool
3	Retainer A
4	Retainer B
5	Spacer
6	Spring C
7	Nut
8	Rod
9	Solenoid guide
10	Solenoid coil
11	Packing
12	Terminal box kit
13	Nameplate
14	O-ring
15	O-ring
16	O-ring
17	O-ring

SED-G03-A3X-GR-\*\*-(J)30



Part No.	Part Name
1	Body
2	Spool
3	Retainer A
4	Retainer B
5	Spacer
6	Spring C
7	Detent spring
8	Nut
9	Rod
10	Solenoid guide
11	Solenoid coil
12	Packing
13	Terminal box kit
14	Nameplate
15	O-ring
16	O-ring
17	O-ring
18	O-ring